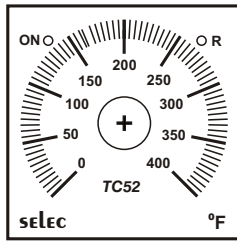


**BLIND
TEMPERATURE CONTROLLER
TC52HP
OPERATING MANUAL**



CONTROL ACTION SELECTION

Given below is the comparison of control features of ON-OFF Vs Proportional, to aid user in selection of mode.

CONTROL ACTION	RELAY OPERATING FREQUENCY	OVER/ UNDER SHOOT ABOUT SET POINT
ON - OFF	SLOW (as per process)	GREATER
PROPORTIONAL	FREQUENT (once per 12 sec.)	MINIMUM

SPECIFICATIONS

INPUT : (Factory set)

Thermocouple (T/C) : Type J - Fe/K.
Range (in °F) : 400.
Inbuilt cold junction compensation for thermocouple type models.

ACCURACY :

Setting : ± 3% of full scale
Control : ± 0.5% of full scale

CONTROL ACTION (USER SELECTABLE):

- 1) TIME PROPORTIONAL :
Proportional band : 3% of full scale.
Cycle time : 12 seconds
- 2) ON - OFF : Dead band : 0.5% of full scale

SENSOR BREAK CONDITION : Relay off

OUTPUT : Relay : 1C/O relay contacts
5A @ 230 VAC, resistive load
(SSR drive available on request)

TEMPERATURE SETTING : By front panel Knob on a calibrated dial.

INDICATION : 1) Relay status 2) Power ON

POWER : 90 to 270 VAC/DC, @ 50/60 Hz.

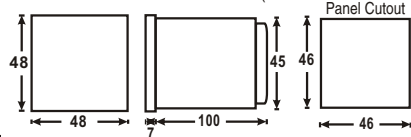
OPERATING TEMPERATURE : 0 - 50 °c

HUMIDITY : 95% RH

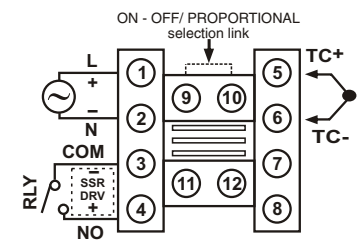
HOUSING : ABS plastic

WEIGHT : 175 gms. Approx.

OVERALL DIMENSIONS (All dimensions in mm)



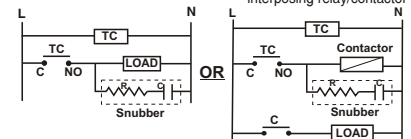
WIRING DIAGRAM



- 1 Live
- 2 Neutral
- 3 COM of relay
- 4 NO of relay
- 5 TC+
- 6 TC-
- 9&10 Open for ON-OFF / Short for Proportional

TYPICAL CONNECTIONS FOR LOADS

- 1) For load current less than 0.5A
- 2) For bigger loads; use interposing relay/contactors



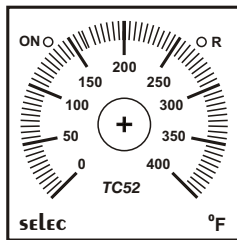
NOTE: Use snubber as shown above to increase life of internal relay of temperature controller.

Selec Controls Pvt. Ltd., India.

(Formerly Selection Process Controls Pvt. Ltd.)
Tel: 91-22-2852 6443, Fax: 91-22-2852 1733
E-mail : sales@selecindia.com
Website : www.selecindia.com

Document name : Operating/0804/TC52/Ver 01 OP131V01

**BLIND
TEMPERATURE CONTROLLER
TC52HP
OPERATING MANUAL**



CONTROL ACTION SELECTION

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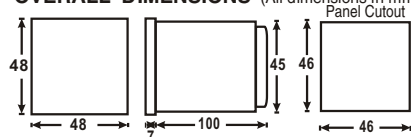
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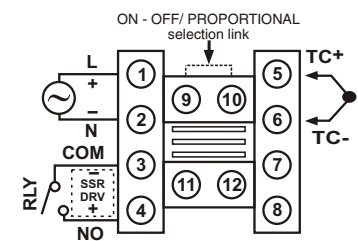
HOUSING : ABS plastic

WEIGHT : 175 gms. Approx.

OVERALL DIMENSIONS (All dimensions in mm)



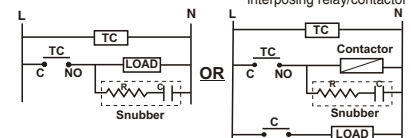
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